# ■Flexibility to your cutting needs

The PNC-12 EXTREME is a compact economical solution for oxy-fuel and plasma cutting and comes in three different sizes. Initial torch Height Sensor (IHS) and Arc Voltage height Control (AVC) is available as an option.





Oxy-Fuel cutting or Plasma cutting capabilities. (Cannot be used together)



D 420 controller includes a 47 shapes library and a simple to use interface.



Torch height control is available as an option.

# **■** Machine Specifications

Model	PNC-12 EXTREME				
Machine body	Туре	1000	1250	1500	
	Transverse bar length	1,900mm	2,150mm	2,400mm	
	Effective cutting width	1,000mm	1,250m m	1,500mm	
	Longitudinal rail length	2,000mm, 3,000mm, 3,500mm selectable			
	Effective cutting length	1,500mm, 2,500mm, 3,000mm selectable			
	Rapid speed	3,000mm/min			
	Cutting speed	100mm/min - 2,000mm/min			
	Supply voltage	Single phase, 110V or 220/230V selectable by internal switch			
	Heat shield plate	Provided at side of the machine and the torch motor			
Oxy-fuel cutting	Oxy-fuel cutting torch	1 set with motorized torch riser			
	Cutting tip	3 seats KOIKE 100 series tip			
	Cutting thickness	Max. cutting thickness is subject to cutting tip size.			
Plasma cutting	Torch holder	1 set with motorized torch riser and torch break away mechanism / Diameter			
	Available plasma system	Non high frequency arc start type plasma system			
	Plasma cable hold	Transverse bar hold type			
	Torch height control (Optional) *1	Initial height sensing / Arc voltage torch height control			
CNC	Model of CNC	KOIKE D420			
	Operation panel	7 inch color LCD graphic display and key pad			
	Language	English, Japanese, Chinese, French, Spanish, Portuguese, Russian, Korean, Dutch			
	Program input	Manual MDI or by USB stick (up to 16GB)			
	Control axis	X/Y2 axes control			
	Coordinate range	Max. +/- 99,999.999mm			
	Program format	<b>BA</b> format			
	Shape library	47 patterns			
	Operation function	Dry run, Reverse, Plate alignment, Mirror, and much more			
CAD/CAM	Model	PNC-CAM [KAP Portable CNC editions : KAP Jr.]			

<sup>\*1</sup> Initial torch Height Sensor (IHS) and Arc Voltage height Control (AVC) is available as option.

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<sup>\*\*</sup> Plasma cutting system is not included

<sup>\*\*</sup> Fume collecting system is not included.

<sup>\*\*</sup> The Rail of PNC-12 EXTREME is not compatible with the rail of PNC-10 Elite.